



## Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 43189  
V004.2

Pattex Powerkleber Stabilit Express

Revision: 16.05.2016  
printing date: 09.03.2017  
Replaces version from: 10.02.2016

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Pattex Powerkleber Stabilit Express, Harz

#### Contains:

Methyl methacrylate

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component methyl methacrylate adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 (211) 797 0

Fax-no.: +49 (211) 798 4008

ua-productsafety.de@henkel.com

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapor.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Signal word:**

Danger

**Hazard statement:**

H225 Highly flammable liquid and vapor.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

**Precautionary statement:**

P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing vapours.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/eye protection.  
P501 Dispose of contents/container in accordance with national regulation.

**2.3. Other hazards**

Persons suffering from allergic reactions to acrylates should avoid contact with the product.

Pregnant women should absolutely avoid inhalation and skin contact.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

**General chemical description:**

2-Component methyl methacrylate adhesive

**Base substances of preparation:**

Polyester  
Polyether  
Methylmethacrylate

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

<b>Hazardous components CAS-No.</b>	<b>EC Number REACH-Reg No.</b>	<b>content</b>	<b>Classification</b>
Methyl methacrylate 80-62-6	201-297-1 01-2119452498-28	20- 40 %	Flam. Liq. 2 H225 STOT SE 3 H335 Skin Irrit. 2 H315 Skin Sens. 1 H317
Vinyltoluene 25013-15-4	246-562-2	10- 20 %	Flam. Liq. 3 H226 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Acute Tox. 4; Inhalation H332 STOT SE 3 H335 Asp. Tox. 1 H304 Aquatic Chronic 2 H411
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	254-075-1	0,1- < 1 %	Acute Tox. 3; Oral H301 Eye Irrit. 2 H319 Aquatic Chronic 3 H412

**For full text of the H - statements and other abbreviations see section 16 "Other information".**  
**Substances without classification may have community workplace exposure limits available.**

**SECTION 4: First aid measures****4.1. Description of first aid measures**

## General information:

In case of adverse health effects seek medical advice.

## Inhalation:

Move to fresh air, consult doctor if complaint persists.

## Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

## Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remains (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

## Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

##### **Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

Can form explosive gas/air mixtures.

#### **5.3. Advice for firefighters**

Wear protective equipment.

Wear self-contained breathing apparatus.

##### **Additional information:**

Cool endangered containers with water spray jet.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

Danger of slipping on spilled product.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Ensure that workrooms are adequately ventilated.

Take measures to prevent the build-up of electrostatic charges.

Avoid naked flames, sparking and sources of ignition.

##### **Hygiene measures:**

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

#### **7.2. Conditions for safe storage, including any incompatibilities**

Keep only in original container.

Keep container in a well ventilated place.

Store protected from heat influence.

Temperatures between 0 °C and + 30 °C

Store in a cool place, max. storage temperature 30°C.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

#### **7.3. Specific end use(s)**

2-Component methyl methacrylate adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Germany

<b>Ingredient [Regulated substance]</b>	<b>ppm</b>	<b>mg/m<sup>3</sup></b>	<b>Value type</b>	<b>Short term exposure limit category / Remarks</b>	<b>Regulatory list</b>
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Vinyltoluene 25013-15-4	100	490	Exposure limit(s):	2	TRGS 900
Vinyltoluene 25013-15-4			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Silicic acid 1343-98-2 [ALLGEMEINER STAUBGRENZWERT]			Explanations and basis for exposure limits in the workplace air - Number:		TRGS 901

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

## Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Combination filter: ABEKP (EN 14387)

This recommendation should be matched to local conditions.

## Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s). Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

Perforation time &gt; 10 minutes

material thickness &gt; 0.4 mm

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

## Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

## Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	liquid viscous brown
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	10 °C (50 °F); no method
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	0,96 - 1,00 g/cm3
Bulk density	No data available / Not applicable
Viscosity (Brookfield; 20 °C (68 °F))	15.000 - 25.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Partially soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	1,1 %(V)
upper	12,5 %(V)
	The product is not explosive. The formation of explosive vapor/air mixtures is possible.
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

### 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reducing agents.  
Strong oxidizing agents.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

None if used for intended purpose.

**10.5. Incompatible materials**

See section reactivity

**10.6. Hazardous decomposition products**

None known.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Persons suffering from allergic reactions to acrylates should avoid contact with the product.

**Inhalative toxicity:**

May cause respiratory irritation.

**Skin irritation:**

Causes skin irritation.

**Eye irritation:**

Causes serious eye irritation.

**Sensitizing:**

May cause an allergic skin reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	LD50	100 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	not irritating		rabbit	

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	irritating		rabbit	

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,1'-(p- Tolylimino)dipropyl-2-ol 38668-48-3	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g. Ames test)	with and without		

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Methyl methacrylate 80-62-6	LOAEL=2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
Methyl methacrylate 80-62-6	NOAEL=1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains, soil or bodies of water.

**Ecotoxicity**

Acute fish toxicity: LC50 > 10 - <= 100 mg product/l.  
Acute invertebrate toxicity: EC50 > 10 - <= 100 mg product/l.



**Aquatic plant/algae toxicity:**

EC50 &gt; 10 - &lt;= 100 mg product/l.

**12.1. Toxicity**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Methyl methacrylate 80-62-6	LC50	350 mg/l	Fish		Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyl methacrylate 80-62-6	EC50	69 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyl methacrylate 80-62-6	EC50	170 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	100 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyl methacrylate 80-62-6	EC0	100 mg/l	Bacteria	30 min		
Vinyltoluene 25013-15-4	LC50	5,2 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Vinyltoluene 25013-15-4	EC50	1,3 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Vinyltoluene 25013-15-4	EC50	2,6 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	1,6 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,1'-(p-Tolylimino)dipropen- 2-ol 38668-48-3	LC50	17 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,1'-(p-Tolylimino)dipropen- 2-ol 38668-48-3	EC50	28,8 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**12.2. Persistence and degradability**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Methyl methacrylate 80-62-6	readily biodegradable	aerobic	95 %	EU Method C.4-B (Determination of the "Ready" Biodegradability/Modified OECD Screening Test)
1,1'-(p-Tolylimino)dipropen- 2-ol 38668-48-3			< 20 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
		aerobic	< 1 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil**

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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Methyl methacrylate 80-62-6	1,38					
Vinyltoluene 25013-15-4 Vinyltoluene 25013-15-4	3,35	96 - 180	30 d	Lepomis macrochirus	25 °C	
1,1'-(p-Tolylimino)dipropen- 2-ol 38668-48-3	1,47					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)

#### 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Methyl methacrylate 80-62-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

**SECTION 14: Transport information****14.1. UN number**

ADR	1133
RID	1133
ADN	1133
IMDG	1133
IATA	1133

**14.2. UN proper shipping name**

ADR	ADHESIVES
RID	ADHESIVES
ADN	ADHESIVES
IMDG	ADHESIVES
IATA	Adhesives

**14.3. Transport hazard class(es)**

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content	71,00 %
(VOCV 814.018 VOC regulation CH)	

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of May 17, 1999 )  
Classification in conformity with the calculation method  
BG regulations, rules, infos: BG regulation: BGV B 1 Handling hazardous substances  
Storage class according to TRGS 510: 3

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapor.  
H226 Flammable liquid and vapor.  
H301 Toxic if swallowed.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

### Label elements (DPD):

F - Highly flammable

Xi - Irritant



### Risk phrases:

R11 Highly flammable.  
R37/38 Irritating to respiratory system and skin.  
R43 May cause sensitisation by skin contact.

### Safety phrases:

S2 Keep out of the reach of children.  
S9 Keep container in a well-ventilated place.  
S16 Keep away from sources of ignition - No smoking.  
S24 Avoid contact with skin.  
S37 Wear suitable gloves.  
S46 If swallowed, seek medical advice immediately and show this container or label.  
S51 Use only in well-ventilated areas.

### Contains:

Methyl methacrylate

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document.  
Corresponding text is displayed in a different color on shadowed fields.**



## Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 43188  
V004.2

Pattex Powerkleber Stabilit Express

Revision: 16.05.2016  
printing date: 09.03.2017  
Replaces version from: 30.07.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Pattex Powerkleber Stabilit Express, Härter

#### Contains:

Dibenzoyl peroxide

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component methyl methacrylate adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 (211) 797 0

Fax-no.: +49 (211) 798 4008

ua-productsafety.de@henkel.com

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Organic peroxides

Type C

H242 Heating may cause a fire.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Acute hazards to the aquatic environment

Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Signal word:**

Danger

**Hazard statement:**

H242 Heating may cause a fire.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statement:**

P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P235 Keep cool.  
P280 Wear protective gloves/eye protection.  
P501 Dispose of contents/container in accordance with national regulation.

**2.3. Other hazards**

Persons suffering from allergic reactions to peroxides should avoid contact with the product.  
Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

2-Component methyl methacrylate adhesive

**Base substances of preparation:**

Dibenzoyl peroxide  
in inert fillers

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Dibenzoyl peroxide 94-36-0	202-327-6 01-2119511472-50	10- < 25 %	Eye Irrit. 2 H319 Aquatic Acute 1 H400 Skin Sens. 1 H317 Aquatic Chronic 2 H411 Org. Perox. B H241 M factor (Acute Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****General information:**

In case of adverse health effects seek medical advice.

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

**Eye contact:**

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remains (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.  
Do not rub eyes; mechanical action may cause corneal damage.

**Ingestion:**

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

May cause an allergic skin reaction.

Causes serious eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media**

**Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

Intensifies fire by releasing oxygen.

**5.3. Advice for firefighters**

Wear protective equipment.

Wear self-contained breathing apparatus.

**Additional information:**

Cool endangered containers with water spray jet.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

Avoid naked flames, sparking and sources of ignition.



## Hygiene measures:

- Do not eat, drink or smoke while working.
- Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

- Store in a cool place in closed original container.
- Temperatures between 0 °C and + 30 °C
- Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

**7.3. Specific end use(s)**

- 2-Component methyl methacrylate adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium sulfate 7778-18-9		6	Exposure limit(s):		TRGS 900
Dibenzoyl peroxide 94-36-0			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Dibenzoyl peroxide 94-36-0		5	Exposure limit(s):	1	TRGS 900

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

## Respiratory protection:

- Suitable breathing mask when there is inadequate ventilation.
- Combination filter: ABEKP (EN 14387)
- This recommendation should be matched to local conditions.

## Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s). Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

Perforation time > 10 minutes  
material thickness > 0.4 mm

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

## Eye protection:

- Goggles which can be tightly sealed.
- Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	powder fine white
Odor	odourless
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	450 - 550 g/l
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	Insoluble
(23 °C (73.4 °F); Solvent: Water)	
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

### 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Strong oxidizing agents.

Reducing agents.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

None if used for intended purpose.

**10.5. Incompatible materials**

See section reactivity

**10.6. Hazardous decomposition products**

At higher temperature possible generation of :

carbon dioxide

Benzoic acid

Benzene

Biphenyl

Phenyl benzoate

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Persons suffering from allergic reactions to peroxides should avoid contact with the product.

**Eye irritation:**

Causes serious eye irritation.

**Sensitizing:**

May cause an allergic skin reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	LD50	> 5.000 mg/kg	oral		rat	

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Dibenzoyl peroxide 94-36-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Ecotoxicity:**

Very toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	LC50	0,06 mg/l	Fish	96 h	Daphnia magna	OECD Guideline 203 (Fish, Acute Toxicity Test)
Dibenzoyl peroxide 94-36-0	EC50	0,11 mg/l	Daphnia	48 h		OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dibenzoyl peroxide 94-36-0	NOEC	0,02 mg/l	Algae	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Dibenzoyl peroxide 94-36-0	EC50	0,07 mg/l	Algae	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Dibenzoyl peroxide 94-36-0	EC 50	35 mg/l	Bacteria	3 h	Pseudokirchnerella subcapitata	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**12.2. Persistence and degradability**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Dibenzoyl peroxide 94-36-0	readily biodegradable	aerobic	> 60 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil**

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Dibenzoyl peroxide 94-36-0	3,2	66,6		fish	22 °C	OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Dibenzoyl peroxide 94-36-0						OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous components CAS-No.	PBT/vPvB
Dibenzoyl peroxide 94-36-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

**SECTION 14: Transport information****14.1. UN number**

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
IATA	Environmentally hazardous substance, solid, n.o.s. (Dibenzoyl peroxide)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0,00 %  
(VOCV 814.018 VOC regulation  
CH)

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of May 17, 1999 )  
Classification in conformity with the calculation method

BG regulations, rules, infos:

Observe the German BG-Chemie data sheet: M023 - Polyesters and  
epoxy resins

BG regulation: BGV B 1 Handling hazardous substances

Storage class according to TRGS 510: 11

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H241 Heating may cause a fire or explosion.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

### Label elements (DPD):

O - Oxidizing



Xi - Irritant



N - Dangerous for the environment



### Risk phrases:

- R7 May cause fire.
- R36 Irritating to eyes.
- R43 May cause sensitisation by skin contact.
- R50 Very toxic to aquatic organisms.

### Safety phrases:

- S2 Keep out of the reach of children.
- S3/7 Keep container tightly closed in a cool place.
- S14 Keep away from reducing agents.
- S24/25 Avoid contact with skin and eyes.
- S29 Do not empty into drains.
- S37 Wear suitable gloves.
- S46 If swallowed, seek medical advice immediately and show this container or label.

### Contains:

Dibenzoyl peroxide

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**